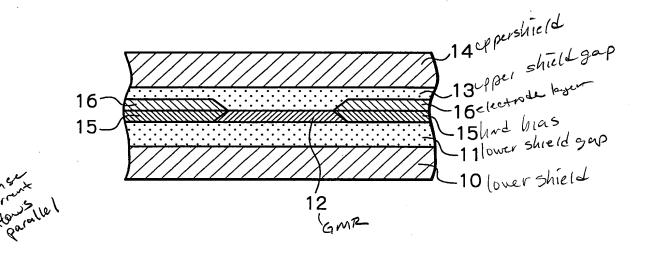
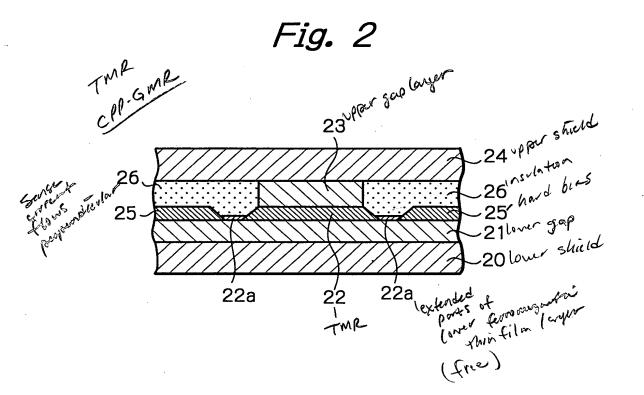
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Fig. 1





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Fig. 3

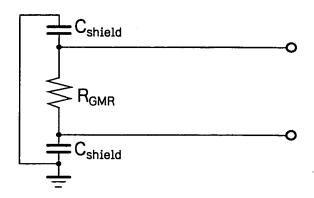
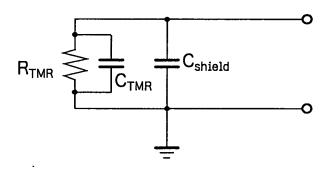


Fig. 4

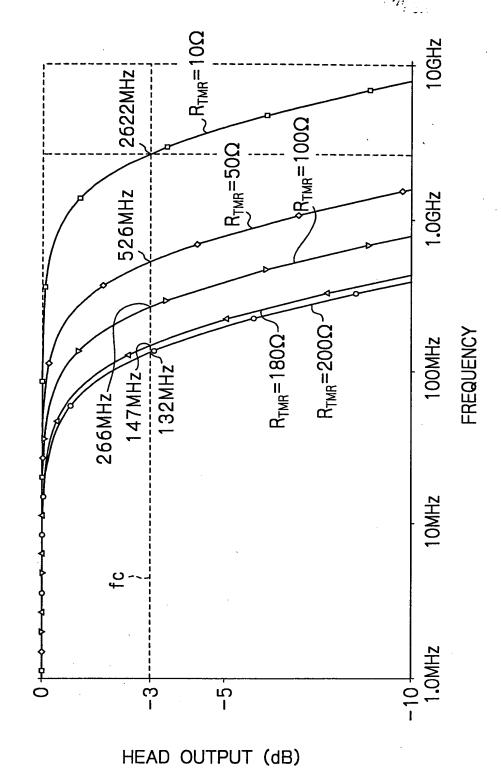


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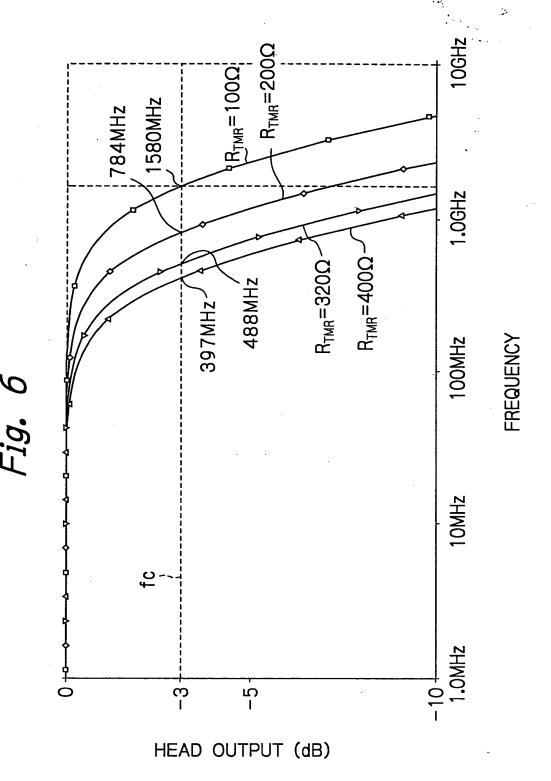


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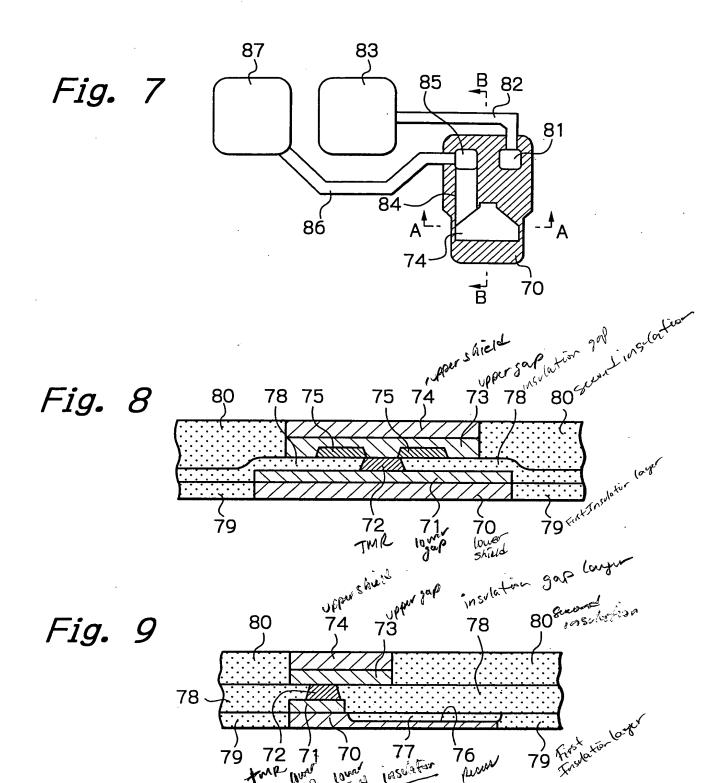
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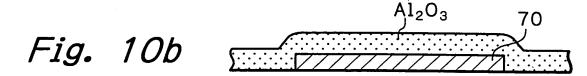
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HE AND MANUFACTURING METHOD...
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HEAL OF MANUFACTURING METHOD...
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Fig. 10i

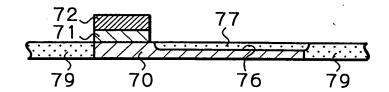


Fig. 10j

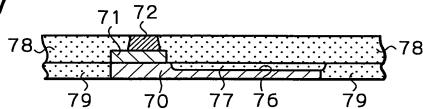
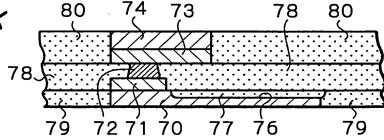
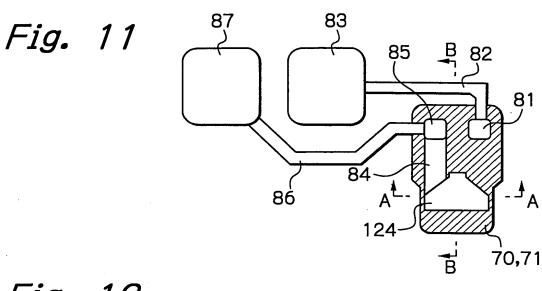


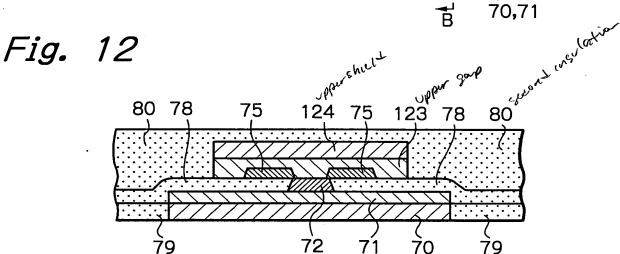
Fig. 10k

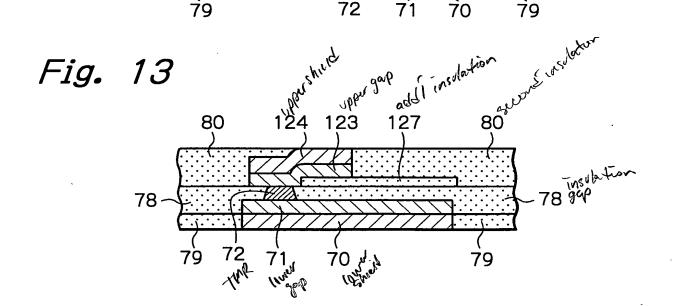


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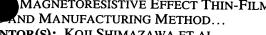






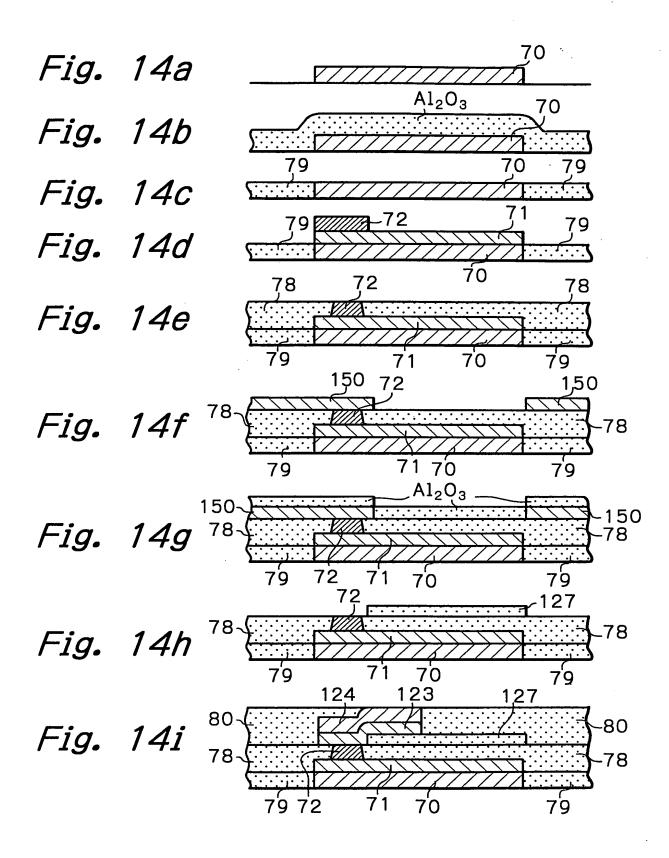
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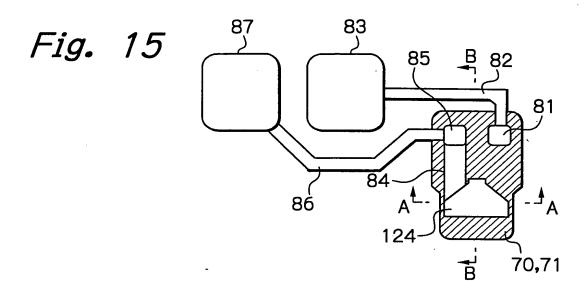
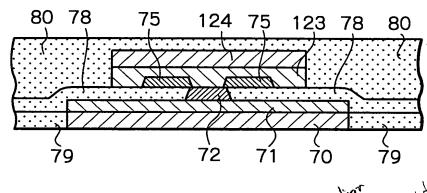
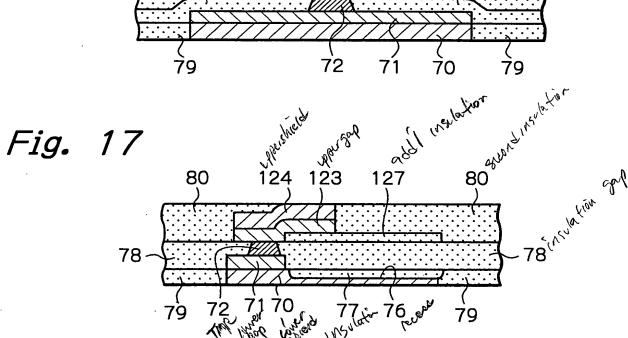


Fig. 16

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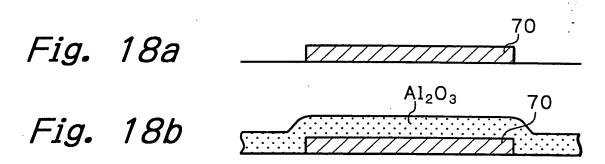
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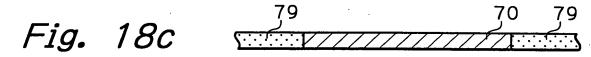
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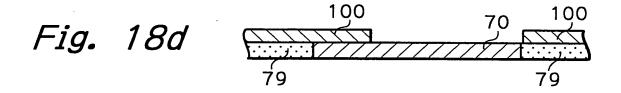


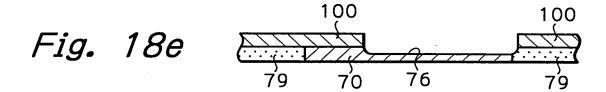
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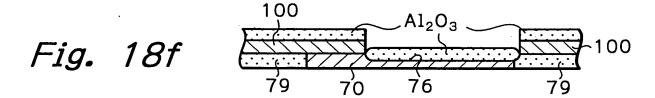
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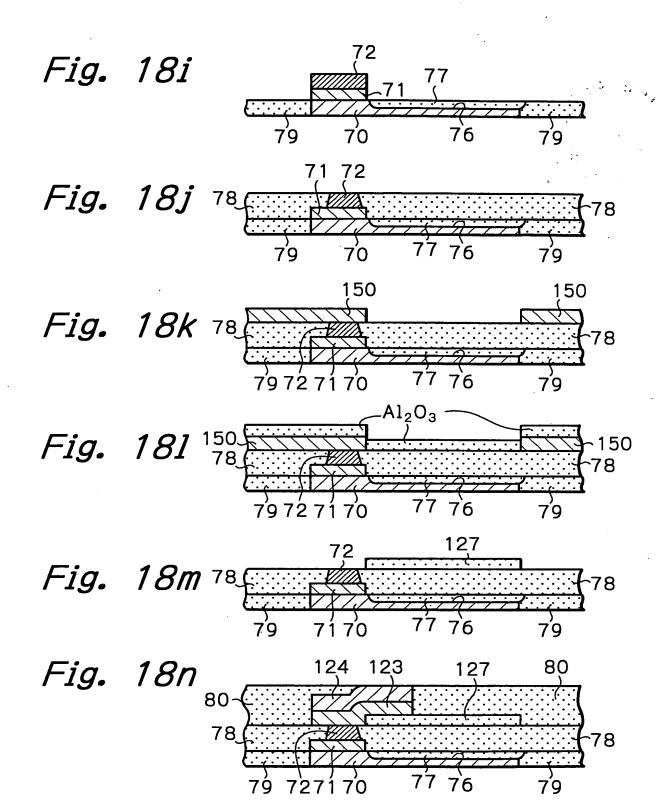




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